

LeanRock™



LeanRock is formulated specifically for laboratories who want to pour small batches (about 6 full arches) and have working models ready in 15 minutes.

Small batch processing is based on lean principles to improve work flow and reduce wait time because models can be trimmed and pinned after only 15 minutes, decreasing downtime waiting for stone to set. This enables smaller batches to be sent down the line for trimming, eliminating the “bottleneck” associated with large batches hitting all at once, giving you more controlled release of product.

The decreased processing time also speeds up remakes and those emergency repairs needed in a hurry.

FEATURES

- **Saves Time** - Models can be separated and trimmed after only 15 minutes, producing better process flow and less downtime.
- **Scannable** - Models may be used with Cad Cam systems eliminating the need for a specialty scan stone or spray.
- **Strength** - LeanRock is hard with superior abrasion resistance.
- **Clear Margins** - Rich Ivory color provides clean, clear margins.

Also available, LeanRock XL5 for increased expansion

For a **FREE** sample of LeanRock,
contact Anita Seekins at 800-626-5651 ext. 1207



Whip Mix Corporation • 361 Farmington Ave. • Louisville, KY 40209
800-626-5651 • www.whipmix.com



- IMPROVES WORK FLOW
- AMPLE WORKING TIME, QUICK SET
- SCANNABLE FOR CAD CAM SYSTEMS
- READY TO TRIM IN 15 MINUTES

PHYSICAL PROPERTIES

Water/Powder Ratio	20ml/100g
Working Time	4-5 (minutes)
Setting Time	5-7 (minutes)
Expansion (%)	
(LeanRock)	.08
Expansion (%)	
(LeanRock XL5)	.20
Compressive Strength	3,500 psi (15 minutes)
	7,200 psi (1 hour)
Color	Ivory
ISO (LeanRock)	Type 4
ISO (LeanRock XL5)	Type 5

- LeanRock, Ivory 55lb. (25kg), Carton #31307
- LeanRock XL5, Ivory 55lb. (25kg), Carton #31315

