

Q9 Can I reuse the resin in my vat?

Yes. To reuse the resin in your vat, we recommend storing the vat in the vat box that you received with your spare vat, ensuring the resin is protected from UV light and dust. Before storing the resin, make sure you remove any debris from the vat after a failed print using the Clean Vat function. You may use the label on the vat box to indicate the name and date of the resin, then store it in a cabinet drawer. Prior to printing, be sure to stir the resin stored in the vat, to avoid any risk of print failure.

We recommend that you have one vat and vat box for each resin you plan to use regularly, to speed up the printing preparation and cleaning process, as well as limit the risk of resin contamination. These strategies save you time, money and effort.

Q10 What can I do if I spill resin on the print screen?

If resin is spilled on the print screen, we recommend you immediately wipe it with a dry tissue and a drop of IPA or ethyl alcohol. If resin cures on the print screen, it can permanently damage your print screen and create a dead pixel area, in which case the print screen must be replaced.



SOL

Frequently Asked Questions



ACKURETTA



User Dashboard



Facebook User Group

Q1 I have just received SOL - how should I start using it?

After receiving your SOL, we recommend you register it on the User Dashboard to ensure you benefit from the warranty for its complete duration. The User Dashboard contains resources to help you get started with your printer, self-troubleshoot and get support from the Ackuretta Support Team.

There is no need for calibration - every printer is put through a series of tests before getting shipped, including a test print. To find more information about the User Dashboard and warranty policy, scan the following QR codes.



Register

1 User Dashboard



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2 SOL Warranty Policy

Q2 I just scanned my patient's mouth - how can I print a model from my scan?

A scan file cannot be used directly to make a 3D printed application. Even for models, you will need to go through CAD and CAM 3D printing slicing software to obtain a printable format file.

After creating a design using CAD software, you need to export the STL file into our ALPHA AI CAM slicing software, generate and orient the part, and then send it to the printer for printing. To learn more about ALPHA AI, scan the following QR code.



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Q3 Does SOL require an internet connection to print?

Yes. SOL requires an internet connection, as every resin and printer setting is cloud-based. This allows us to make any setting adjustments or new resin calibrations available instantly, as well as make the troubleshooting process easier.

SOL includes an 'Offline' mode that works for 7 days without the need to connect to the internet. To learn more about SOL's 'Offline' mode, scan the following QR code.



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Q4 Can I use any resin with SOL?

We recommend that users use resins that have been calibrated with SOL by Ackuretta and validated by resin manufacturers. This ensures optimal performance and results. The full list of validated resins, which is updated regularly, can be found on the SOL product page on the official Ackuretta website, or by scanning the following QR code.

If users wish to use other third-party resins which have not been calibrated with SOL, Ackuretta will not be liable for any failed prints or damage to the printer caused by non-validated resins.



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Q5 How do I clean the vat?

We recommend not cleaning the vat unless necessary – in the event of contamination, vat film inspection, or the use of a different resin – to prevent it from getting damaged, and to save time and resources. A good practice is to have one vat and one vat box for each resin.

When you do need to clean the vat, wear gloves and use the plastic spatula that you received with your Starter Tool Kit. Pour any remaining resin from the vat into a container to be disposed of, spray 95% alcohol on the vat, use the plastic spatula to stir the remaining resin in the vat, and clean the vat with alcohol wipes. Do not use metallic tools that could damage the vat film, and regularly check to make sure that the film is not punctured.



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Q6 What types of applications can SOL print?

While it is possible to print a wide range of applications using SOL, this printer is specifically designed and calibrated to consistently produce high-quality dental applications.

Printed applications include dental models, splints, temporary and permanent crowns, surgical guides, sleep devices such as night guards, aligner models, castable crowns and bridges, denture bases and teeth, try-in dentures, retainers, indirect bonding trays, impression trays, and removable partial dentures. You can find more information on our application booklet.



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Q7 How do I properly remove my print from the build platform?

Place your build platform with the print on the plastic tray and remove the print with the scraper. If the print is stuck, use the mallet to hit the scraper and pull the print off the build platform.

Q8 My print failed - what should I do?

In the event of a failed print, activate the Clean Vat function. Once this is complete, remove the printed layer from the vat, make sure there is no remaining cured debris in the vat, and stir the resin thoroughly before restarting a print.

If you continue to have print failures, verify your issue in the troubleshooting section of the User Dashboard. If you cannot troubleshoot on your own, you can open a ticket through the User Dashboard for additional support.



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1 Use the Clean Vat Function



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2 Stir the resin properly



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3 How to Troubleshoot with User Dashboard